

DIGIBRICK™

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	750 microns	non adhesive polyester	REACH n° 1907/2006/EU

APPLICATION INSTRUCTIONS

APPLIES ON	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
cotton, polyester, poly/cotton blends	60°	90 - 100 gf	10cm/sec	25*seconds	155°C (311°F)	Medium (2,5/3,5 bar)	hot

- Print, cut and peel off excess material (Set a drying time of min. 1 minute between the print and the cut)
- Remove the print from the carrier with the help of TTD Easy (*or by hand)
- For the best result: Preheat the under-platen at 155°C for 20 sec.
- Place the decoration on the fabric (*if by hand: covered with baking paper)
- *Apply following the recommended parameters
- With TTD: remove the TTD after 5 sec., cover the design with baking paper and press again for 20 seconds.

PRODUCT HIGHLIGHTS

- High thickness
- 3D-effect

! Due to the thickness of this media, we recommend to raise the head height on your printer (if applicable) to avoid any potential complications. Never use removable media-clamps of your printer for Digibrick!

! We recommend to proceed a print+cut alignment before printing, if applicable

! We do not recommend cutting details smaller than 1 cm.

! Please use our specific profiles for your printer, from our download section:
<https://www.siser.com/digital-printing/digibrick/> >Download Printing Profiles

! Given the large number of inks and printers, we highly recommend to perform a test before launching a production!

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com
For further information, please contact our sales office: info@siser.it



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